Simplicity

KIT No. 312 DUAL LIFT LEVER

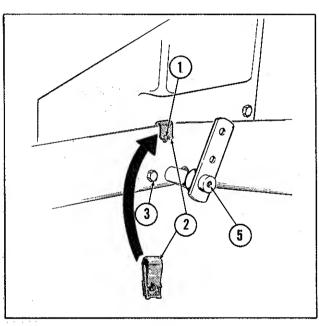


Figure 1

- 1. On the right hand side of the tractor frame, locate a mounting hole, No. 1-Fig. 1, above the lift lever shaft and at the upper edge of the tractor frame. Attach the nut retainer, No. 2-Fig. 1, at this point, with the nut on the inner surface of the frame as shown.
- 2. Remove the 2 hex capscrews from each side, No. 3–Fig. 1, of the lift lever shaft and mount the quadrant assembly, No. 4–Fig. 2, to the side of the tractor frame as shown in Figure 2, using the 2 hex capscrews previously removed. Insert a hex capscrew, $5/16-18 \times 3/4$ " lg. SAE Grade 5, and 5/16 lock washer into the upper mounting hole of quadrant and tighten into the nut retainer installed during step 1.

NOTE: FOR 1967 MODEL TRACTORS & EARLIER

3. Place the spacer, "F" -page 2, within the hole in the end of the lift lever assembly, "E" -page 2, and position a washer, "G" -page 2, on each side of the spacer. Insert a hex capscrew 7/16-14 x 1½" lg., "J" -page 2, with lock washer, through the washers and spacer and attach the lift lever assembly to the end of the lift lever shaft. Refer to No. 5-Figs. 1 & 2. Tighten the hex capscrew securely.

NOTE: FOR 1968 MODEL TRACTORS & LATER

- 4. Place the lift lever assembly on the lift lever shaft and secure with the $5/16-18 \times 5/8$ " lg. capscrew, 5/16 lockwasher and 5/16 plain washer.
- 5. For use with "Front-Mounted" equipment, attach the front lift rod, "X" -page 2, to the mounting hole in lift lever assembly and secure with spring clip.
- 6. For use with "Center-Mounted" equipment, use the lift lever, "T" -page 2, for attaching equipment to lift lever assembly. Assemble the lift lever to the inside flat face of the lift lever assembly with a $3/8-16 \times 7/8$ " lg. hex capscrew, 3/8" lockwasher, and 3/8-16 hex nut as shown on page 2.

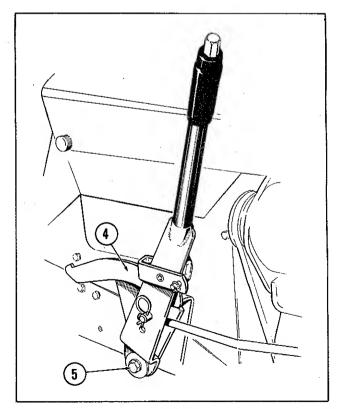
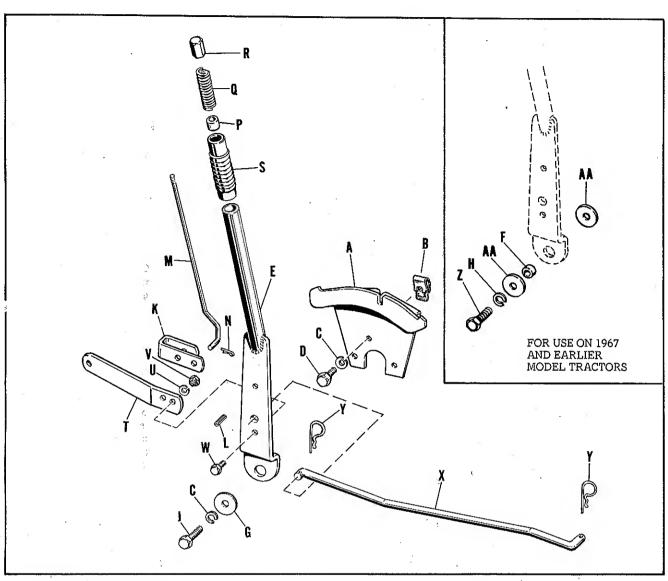


Figure 2

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0	Ref. Letter	Part No.	Description
Ì	А	157163	Quadrant Assembly, R.H.
	В,	718030	Nut Retainer
	Ç	720001 .	Lock Washer, 5/16"
	D	715048	Capscrew, Hex., 5/16"-18 x ¾" lg.,SAE Grade 5
	E	157160	Lift Lever Assembly, R.H.
	F	157168	Spacer
	G	719002	Washer, Plain, 5/16"
	H	720006	Lock Washer, 7/16"
	J	705012	Hex Capscrew, 5/16"-18 x 5/8" lg.
	K	157166	Lift Lever Latch
	L	723007	Roll Pin, 3/8" x 1"
	M	157167	Latch Rod, R.H.
	N	722001	Cotter Pin, 3/32" x ¾" lg.
ł	P	154226	Spacer
	Q	152006	Spring
	R	154227	Thumb Button
	S	154306	Handle Grip
	T	157170	Lift Lever
	U	720002	Lock Washer, 3/8"
	V	717003	Hex Nut, Full, 3/8"-16
	W	705031	Hex Capscrew, 3/8"-16 x 7/8" lg.
	X	107046	Front Lift Rod
	Y	8161045	Spring Clip
	Z	705039	Hex Capscrew, 7/16"-14 x 1½" lg.
	AA	157169	Washer, Plain, 7/16

